

# Hobart Drum Handling and Set-up Instructions

## 950 Pound Recyclable RoboPak Drum

### STEP 1



Remove the stretch wrap and inspect the drum for shipping damage. If the drum is punctured or shows signs of being mishandled, do not use.

### STEP 2



**RIGHT WAY**

Before removing drum from pallet, make sure the forks on the forklift are adjusted to fit into the slot openings in the bottom of the drum. Remove the drum by approaching the drum in a straight on position, not at an angle as the drum is made entirely of cardboard material and will tear if the forks are too wide or if entered from an angle. Handle the drum carefully, do not tip, roll, or drop the drum.



**WRONG WAY**

Patent Pending

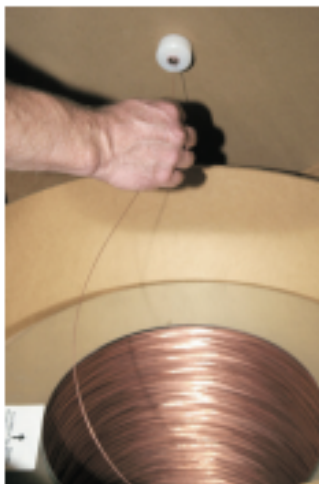
**HOBART**<sup>®</sup>  
WELDING PRODUCTS

### STEP 3



Position the drum and remove the lid. Find the leading wire end attached to the steel hold-down bar used to hold the wire in place during transit. Remove and set aside the wire end from the hold-down bar and discard the bar outside the drum to prevent feeding difficulties. Wire end should be feeding from the center of the drum and under the float-ring and cardboard liner, not from the outside of the drum or above the float-ring. Do not remove or damage the metal float-ring or cardboard liner under the float-ring. It is important that the float-ring and cardboard liner is free to move or "float" with the wire as it is consumed, to prevent the wire from tangling.

### STEP 4



The Recyclable Robopak® is designed to reuse the lid. If you are using a lid for the first time, install a 1/2" diameter quick disconnect into the pre-drilled hole, centered in the lid. If you are replacing a lid that already has a quick-disconnect, discard the lid and use the lid with the quick disconnect. Clip the end of the wire that is to be fed through the feed system and feed the wire through the quick-disconnect.

### STEP 5



Replace the lid and feed the leading wire end through the conduit leading to the feed rolls and torch. Connect the conduit to the quick disconnect.

**Note:** Use only conduit designed for welding wire. For problem free feeding the conduit should be straight for 12" to 18" after leaving the drum. Conduit should have no sharp bends and any bend should have a minimum radius of 24" for each 90°, with a maximum of 3 bends.